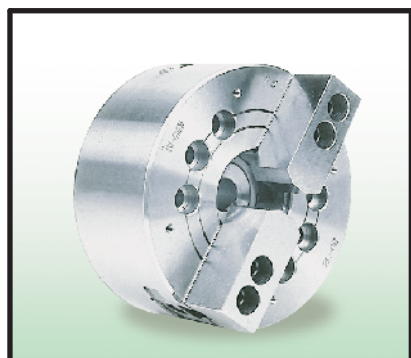


超長爪行程動力夾頭



EXTRA LONG JAW STROKE POWER CHUCK

專利產品字號：台灣：PAT.207282號 (Taiwan)
大陸：PAT.ZL02284637.9號 (China)

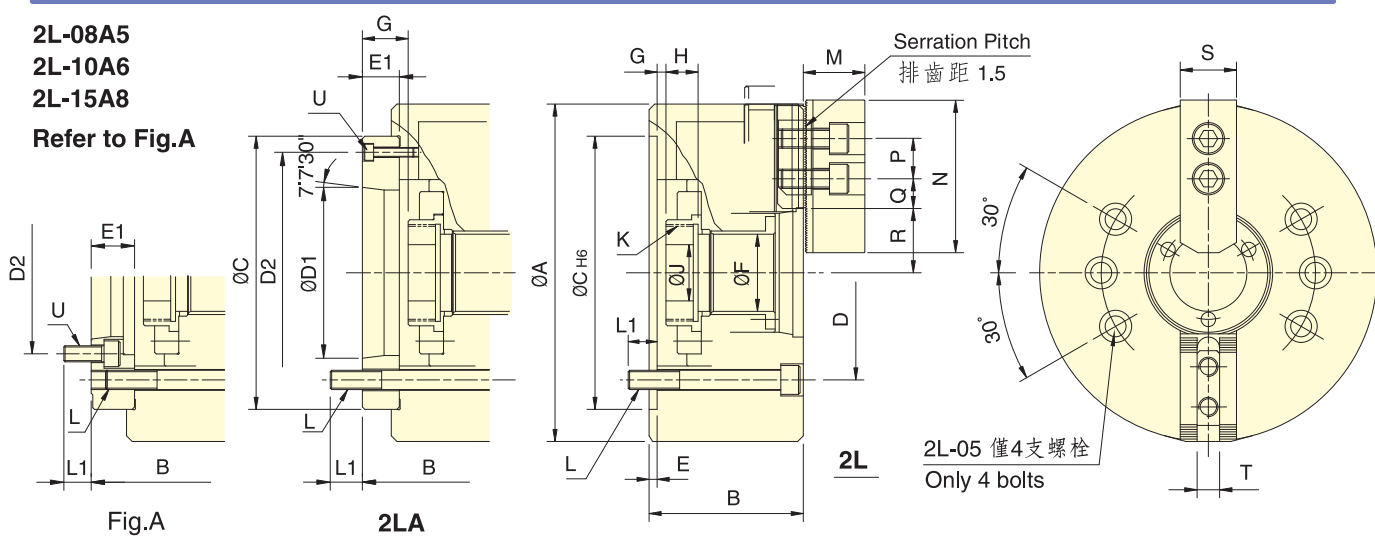


- 曲柄型二爪超大貫通孔徑，超長爪行程。
- 摺動面均經硬化及精密研磨，並直接潤滑。
- 高剛性結構及高夾持精度。
- 安裝連結方式與中空夾頭一樣，且可與之相容互換，不必更改拉桿。
- It's a CRANK type 2-jaw with the large through-hole, and extra long jaw stroke.
- Matching surfaces of all parts hardened, ground and lubricated directly.
- Construction of high rigidity and high clamping accuracy.
- The installation is the same as "Through-hole power chuck" and they are replaceable with each other. No need to change the "Draw tube".
- J 值為連結螺帽未車製螺牙時的孔徑。Kmax 值為連結螺帽可車製螺牙之最大規格，但可依實際需求訂製。
- J value is the hole diameter of blank draw nut, K is the maximum thread specification, and it could be customize.

POWER CHUCK

2L-08A5
2L-10A6
2L-15A8

Refer to Fig.A



保留規格修改的權利
Subject to technical changes.

註：紅色數據為 2L-A 型之寸法。
The dimensions and the specifications of 2L-A type are in the red data.

規格 Spec.	型號 Model	楔行程 mm Plunger stroke	爪行程(直徑) mm Jaw stroke(Dia.)	夾持直徑 Chucking Dia. mm 最大 Max. 最小 Min.	容許油壓缸推力 kN(kgf) Max. D.B. pull	最大夾持力 kN(kgf) Max. clamping force	最高迴轉數 min ⁻¹ (r.p.m) Max. speed	I kg·m ²	重量 kg Weight	通用迴轉缸 Matching cyl.	最大使用壓力 Max. pressure Mpa (kgf/cm ²)		
2L-05	A4	12	18	135	6	10.4(1060)	11.4(1165)	4200	0.018	6.9	7.7	TH-536	1.6(16)
2L-06	A5	15	24	168	10	15.7(1600)	17.2(1760)	3600	0.061	12.6	14.4	TH-646	1.8(18)
2L-08	A5	20	32	210		22.8(2330)	27 (2750)	3000	0.167	22	24.9	TH-852	1.7(17)
	A6										23.1		
2L-10	A6	25	37.5	254	18	31.8(3240)	37.2(3800)	2400	0.338	37	44	TH-1075	1.8(18)
	A8										42.5		
2L-12	A8	30	45	304	30	43.1(4400)	50 (5100)	2100	0.8	60	65.5	TH-1291	1.9(19)
2L-15	A8	35	52	385	50	56.2 (5730)	60.6(6180)	1600	2.52	133	147	TH-1512	1.7(17)
	A11										140		

寸法 Size 型號 Model	A	B	C	D	D1	D2	E	E1	F	G max.	G min.	H	J
2L-05 A4	135	65	76	110	82.6	63.51	96	4	15	32	1	16	12
2L-06 A5	168	84	97	140	104.8	82.56	116	5	18	42	6.5	24.5	20
2L-08 A5	210	96	114	170	133.4	106.38	104.8		23	48	7	30	30
	A6						150	5	25	70	8	33	45
2L-10 A6	254	110	130	220	171.4	133.4	133.4		26				
	A8						190	5	18	91	15	33	50
2L-12 A8	304	127	140			139.72	190		33				
	A8						171.4	6	33	120	12.5	45.5	60
2L-15 A8	385	150	177	300	235	196.87	260		22				
	A11								22			34.5	-0.5

寸法 Size 型號 Model	K max.	L	L1	M	N	P	Q max.	Q min.	R max.	R min.	S	T	U
2L-05 A4	M40x1.5	4~M10	15	15	31	62	14	23	13.75	31	22	25	10
2L-06 A5	M55x2	6~M10	18		37	73	20	25.75		39	27	31	12
2L-08 A5	M60x2	6~M12		20	38	95	25	28.25	16.25	49.25	33.25	35	14
	A6												
2L-10 A6	M85x2	6~M16	22	43	110	30	35.25	17.25	64.25	45.25	40	16	6~M12
	A8			25									
2L-12 A8	M100x2		20	51	130		46.25	19.25	77	54.5	50	21	
2L-15 A8	M130x2	6~M20	33	63	165	43	51.25	27.25	94.25	68.25	62	25.5	6~M16
	A11												3~M10