

筒夾夾頭 (二)

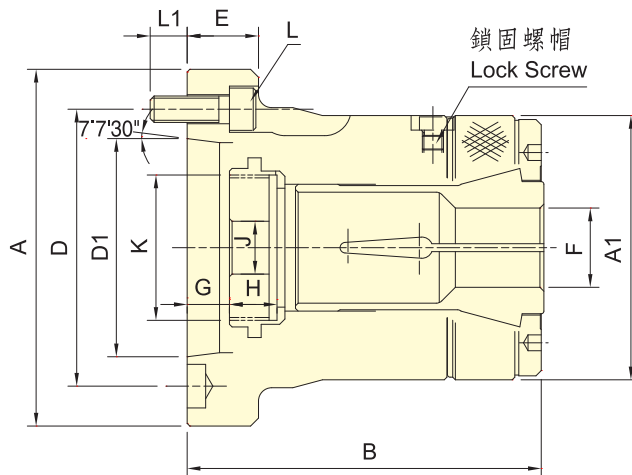


專利產品字號：台灣：PAT.M272602號 (Taiwan)
PAT.M380842號 (Taiwan)

COLLET CHUCK (二)



- 前推式彈性筒夾夾頭，適合CNC車床，專用機，或其它旋削機械。
- 高精度，高轉數及高剛性結構。
- 安裝連結方式與中空夾頭一樣，且可與之相容互換，不必更改拉桿。
- 全面防水設計，防止切削水進入主軸通孔處。
- It's a PUSH type collet are used mainly on turning, CNC, special purpose machines and other, etc.
- High clamping accuracy, high speed and construction of high rigidity.
- The installation is the same as "Thru-hole power chuck" and they are replaceable with each other. No need to change the "Draw tube".
- This is a completely sealed design, which prevents coolant and chips from entering the spindle.
- 搭配彈性筒夾須符合DIN 6343規範。
- J值為連結螺帽未車製螺牙時的孔徑。Kmax值為連結螺帽可車製螺牙之最大規格，但可依實際需求訂製。
- The collet used must accord with DIN 6343.
- J value is the hole diameter of blank draw nut, K is the maximum thread specification, and it could be customize.



保留規格修改的權利
Subject to technical changes.

規格 Spec. 型號 Model	套筒行程 mm Plunger stroke	最大夾持能力 Max. Chucking Capacity mm			容許油壓缸推力 kN(kgf) Max. D.B. pull	最大夾持力 kN(kgf) Max. clamping force	最高迴轉數 min ⁻¹ (r.p.m) Max. speed	I kg·m ²	重量 kg Weight	使用筒夾 Matching Steel Collet	適用油壓缸 Matching cyl.	最大使用壓力 Max. pressure Mpa (kgf/cm ²)
		圓棒 Round	六角材 Hexagon	方材 Square								
CL-26 A4	4.5	3~26	4~22	4~18	17.6(1800)	37.9(3870)	8000	0.040	4.2	161E	TK-533	2.6(26)
CL-30 A4		3~30	4~26	4~20	19.6(2000)	42.1(4300)		0.038	4.1	163E		2.9(29)
CL-36 A5	6	3~36	6~32	6~26	22.5(2300)	48.5(4950)	6000	0.058	6.3	171E	TK-643	2.5(25)
CL-42 A5		3~42	6~36	6~29	24.5(2500)	52.9(5400)		0.057	6.1	173E		2.9(29)
CL-42 A6								0.061	7.5			
CL-52 A6		5~52	8~45	7~36	27.4(2800)	59.0(6020)		0.093	13.8	177E		TK-852
CL-60 A6	6	5~60	8~52	7~42	29.4(3000)	63.7(6500)	5000	0.091	13.5	185E	TK-1068	1.8(18)
CL-60 A8								0.104	14.5			
CL-80 A8		20~80	18~69	15~56	34.3(3500)	71.5(7300)	4000	0.120	19.8	193E	TK-1287	1.6(16)

寸法 Size 型號 Model	A	A1	B	D	D1	E	Fmax.	Fmin.	Gmax.	Gmin.	H	J	Kmax.	L	L1
CL-26 A4	110	85	108	82.6	63.51	25	26	3	9.5	5	15	12	M40x1.5	3~M10x30	15
CL-30 A4							30								
CL-36 A5	135	100	130	104.8	82.56	27	36	14	8	17.5	20	M55x2	4~M10x30	14	
CL-42 A5							42								
CL-42 A6	165					32		16	11			M60x2	4~M12x30	16	
CL-52 A6	170	130	154	133.4	106.38	27	52	5	10.5	4.5	24	45	M75x2	4~M12x35	20
CL-60 A6							60								
CL-60 A8	210	156	175	171.5	139.72	35	60	80	20	7.5	1.5		M85x2	4~M16x40	22
CL-80 A8							80								

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